

SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Impak
Product Number: 3748, 3313L
Chemical Name: Ethyl Methacrylate Monomer
Chemical Family: Ester
CAS Number: Blend

Company Identification

CMP Industries LLC
413 North Pearl Street
Albany, NY 12207-1311 USA
(518)-434-3147 (For product information)
(800)-424-9300 (For emergencies)
1-800-424-9300 or 1-202-483-7616 (CHEMTREC)

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

DANGER: Flammable Liquid and Vapor. Can cause dizziness, nausea, headache and loss of consciousness. Can cause irritation to the eyes, skin and respiratory tract. Hazardous polymerization may occur.

GHS Classification:

Flammable liquid Category 2
Skin Corrosion/Irritation - Category 2
Skin sensitization Category 1
Serious eye damage/eye irritation Category 2A
Specific target organ toxicity-single exposure Category 3 (respiratory tract irritation)
Specific target organ toxicity-single exposure Category 3 (narcotic effects)

GHS Hazard Symbols:

Flammable, Irritant, Health Hazard



GHS Hazard Statements:

H225 - Highly flammable liquid and vapor.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.



H335 - May cause respiratory irritation.
H336 - May cause drowsiness or dizziness.

GHS Precautionary Statements:

P210 - Keep away from heat/sparks/open flames/hot surfaces. – No smoking.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302/352 - IF ON SKIN: Wash with plenty of soap and water.
P303/361/353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304/340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305/351/338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403/233 - Store in a well-ventilated place. Keep container tightly closed.

EYE:

Causes eye irritation.

SKIN:

Causes skin irritation.

INHALATION:

Causes respiratory tract irritation.

INGESTION:

Harmful if swallowed. Do not induce vomiting.

SIGNS AND SYMPTOMS OF EXPOSURE:

Dizziness, nausea, headache and loss of consciousness. Irritation of the eyes, throat, nose and skin may occur.

CHRONIC EFFECTS:

Prolonged or repeated overexposure may cause skin irritation or sensitization in some individuals.

TARGET ORGAN:

Prolonged exposure may cause allergic skin reaction, kidney damage, liver damage, lung, and heart damage.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

Individuals with pre-existing skin conditions may be at increased risk from exposure.

3. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
ETHYL METHACRYLATE	48.0 %	97-63-2
HYDROQUINONE	< 1.0 %	123-31-9
P-METHOXYPHENOL	< 1.0 %	150-76-5
CONFIDENTIAL INGREDIENT A	50.0 %	Trade Secret



This product contains hazardous materials as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.

As defined under Sara 311 and 312, this product contains materials that are acute, fire hazards.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:

Flush eyes with water for 15 minutes, holding the eyelids apart. Get immediate medical attention.

SKIN CONTACT FIRST AID:

Immediately wash skin with soap and plenty of water. Get medical attention if irritation develops. Launder contaminated clothing before re-use.

INHALATION FIRST AID:

Remove to fresh air. If not breathing, give oxygen by trained personnel and obtain immediate medical attention.

INGESTION FIRST AID:

Do not induce vomiting. Rinse mouth. Call a physician or poison control center immediately.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

PMCC Flash Point: 26 C (78.8 F)

Autoignition Temperature: 411° C (771.8 F)

FLAMMABLE LIMITS IN AIR

LEL: 1.8 %

UEL: N/A

EXTINGUISHING MEDIA:

Foam, carbon dioxide and dry chemical.

FIRE & EXPLOSION HAZARDS:

Sealed containers exposed to elevated temperatures may rupture due to polymerization. Vapors may travel to ignition source and emit toxic fumes under fire conditions.

FIRE FIGHTING INSTRUCTIONS:

Wear self-contained breathing apparatus with full face mask operated in a positive pressure-demand mode.

COMBUSTION PRODUCTS:

Carbon monoxide, carbon dioxide and smoke.

6. ACCIDENTAL RELEASE MEASURES

LARGE SPILLS PROCEDURE:

Evacuate and ventilate spill area. Remove all potential ignition sources. Dike and confine with inert absorbent. Collect and store material in closed DOT approved waste container.

SMALL SPILLS PROCEDURE:



Same as large spill.

7. HANDLING AND STORAGE

HANDLING (PERSONNEL):

Avoid contact with eyes, skin, and clothing. Avoid breathing vapors or mist. Wash thoroughly after handling. Wear protective equipment. Use with adequate ventilation. Keep away from heat, sparks and flames. Ground container when pouring. Do not expose to direct sunlight.

Empty containers retain product residues can be hazardous. Follow all SDS precautions when handling empty containers.

STORAGE PRECAUTIONS:

Store in cool, dry environment away from direct sunlight and ignition sources. Protect from physical damage. Keep away from oxidizers and other incompatible materials.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

Keep container tightly closed. Provide adequate ventilation to ensure that the occupational exposure limit is not exceeded. Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

EYE / FACE PROTECTION REQUIREMENTS:

Chemical goggles or safety glasses are recommended to avoid contact with eyes.

SKIN PROTECTION REQUIREMENTS:

Wear impervious gloves.

RESPIRATORY PROTECTION REQUIREMENTS:

When there is potential for airborne exposures in excess of applicable limits, wear NIOSH/MSHA approved respiratory protection.

EXPOSURE GUIDELINES:

ETHYL METHACRYLATE

OSHA TWA: 50 ppm

HYDROQUINONE

OSHA PEL: 2 mg/m³

OSHA TWA: 2 mg/m³

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM:	Liquid
COLOR:	Colorless
ODOR:	Sharp and Sweet
BOILING POINT:	243 F @ 760 mm Hg
VAPOR PRESSURE:	14 mm Hg @ 68 F
VAPOR DENSITY:	3.94 (Air = 1)
SOLUBILITY IN WATER:	.05 GRS (100 GRS)
SPECIFIC GRAVITY:	1.004 (Water = 1)



% VOLATILES: 100 %
EVAPORATION RATE: 1.5

10. STABILITY AND REACTIVITY

STABILITY:

SAPT: > 50 C (Self-accelerating Polymerization Temperature).

POLYMERIZATION:

SAPT GREATER THAN 55 DEGREES C.

INCOMPATIBILITY WITH OTHER MATERIALS:

Avoid contact oxidizing and reducing agents.

DECOMPOSITION:

Carbon monoxide, carbon dioxide and smoke.

CONDITIONS TO AVOID:

Avoid direct heat, excessive heat and other ignition sources.

11. TOXICOLOGICAL INFORMATION

EYE EFFECTS:

Causes serious eye irritation.

SKIN EFFECTS:

May cause an allergic skin reaction. Causes skin irritation. Repeated and/or prolonged contact may cause dermatitis.

ACUTE ORAL EFFECTS:

Low oral toxicity, but ingestion may cause irritation of the gastrointestinal tract.

ACUTE INHALATION EFFECTS:

May cause respiratory irritation. May cause drowsiness and dizziness.

ETHYL METHACRYLATE

Test Code: LC50

Species: Rat

Results: 8300 ppm/4 hr (low toxicity by inhalation)

HYDROQUINONE

Test Code: Oral LD50

Species: Rat

Results: 13,468 mg/kg (low toxicity by ingestion)

12. ECOLOGICAL INFORMATION

No information available.



13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL:

Dispose of waste material in accordance with all local, state/provincial, and national requirements.

14. TRANSPORT INFORMATION

PRODUCT LABEL:	Impak
TECHNICAL SHIPPING NAME:	Ethyl Methacrylate Stabilized
D.O.T. HAZARD CLASS:	3, PG II
UN NUMBER:	2277

15. REGULATORY INFORMATION

REGULATORY DISCLOSURES:

This product contains the following substances know to the State of California to cause cancer:

EEC Symbols and Indications of Danger:

Highly Flammable (F), Irritant (Xi)



R-Phrases:

R36/37/38 - Irritating to eyes, respiratory system, and skin.

R11 - Highly flammable.

R43 - May cause sensitization by skin contact.

S-Phrases:

S16 - Keep away from sources of ignition. No smoking.

S26 - In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S24/25 - Avoid contact with skin and eyes.

S36/37 - Wear suitable protective clothing and gloves.

WHMIS Hazard Symbols:

Class D2 - Materials Causing Other Toxic Effects



Canadian Disclosure List

ETHYL METHACRYLATE (97-63-2)

CERCLA Hazardous Substances



ETHYL METHACRYLATE (97-63-2) -- RQ 1000 lb

RCRA Hazardous Substances

Impak (BLEND) --
ETHYL METHACRYLATE (97-63-2) -- RCRA Code: U118

Title V

HYDROQUINONE (123-31-9)

SC Toxic Air Pollutants List

HYDROQUINONE (123-31-9)

16. OTHER INFORMATION

REASON FOR ISSUE:	Add SAPT
PREPARED BY:	Devon Howe
APPROVED BY:	John Nicpon
TITLE:	Quality Manager
APPROVAL DATE:	August 26, 2019
SUPERCEDES DATE:	August 7, 2019
RTN NUMBER:	00000291 (Official Copy)

HMIS Rating:

Health - 2
Flammability - 3
Reactivity - 2

NFPA Rating:

Health - 2
Flammability - 3
Reactivity - 2

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END OF SAFETY DATA SHEET



SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Impak Powder
Product Number: 3313T, 3307, 3747, 3305
Synonyms: Methacrylate Polymer
Chemical Name: Methacrylate Polymer
Chemical Family: Polymer
CAS Number: Blend

Company Identification

CMP Industries LLC
413 North Pearl St
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(518)-434-3147 (For product information)
(800)-424-9300 (For emergencies)
1-800-424-9300 or 1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

WARNING: Combustible dust, may form combustible dust concentrations in air, explosion hazard.

EYE:

Can cause eye irritation.

SKIN:

Can cause skin irritation.

INHALATION:

Can cause respiratory irritation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
METHACRYLATE POLYMER	99.0 %	9003-42-3

This product contains hazardous materials as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.

As defined under Sara 311 and 312, this product contains no known hazardous materials.

MISCELLANEOUS:



This product is not under GHS.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:

Immediately flush eyes with plenty of water for at least 15 minutes holding the eyelids apart. Get medical attention if irritation persists.

SKIN CONTACT FIRST AID:

Remove contaminated clothing. Wash affected area with soap and water. Get medical attention if irritation develops. Launder clothing before re-use.

INHALATION FIRST AID:

Remove to fresh air. If breathing is difficult, have qualified personnel give oxygen. Get medical attention immediately.

INGESTION FIRST AID:

If ingested, do not induce vomiting. If product has been swallowed, drink plenty of water or milk immediately. Never give anything by mouth to an unconscious or convulsing person. Get immediate medical attention.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

COC Flash Point: 304 C (579.2 F)
Autoignition Temperature: N/A

FLAMMABLE LIMITS IN AIR

LEL: N/A
UEL: N/A

EXTINGUISHING MEDIA:

Water fog, Carbon Dioxide and dry chemical.

FIRE & EXPLOSION HAZARDS:

Firefighters should wear self-contained breathing apparatus.

FIRE FIGHTING INSTRUCTIONS:

Do not use a water stream. Water stream can disperse dust in air producing a fire hazard and possible explosion hazard if exposed to ignition source. Use water to cool fire exposed containers.

6. ACCIDENTAL RELEASE MEASURES

INITIAL CONTAINMENT:

Sweep up to avoid slipping. Keep airborne particles at a minimum.

MISCELLANEOUS:

Do not allow spills to enter sewers or waterways. Report releases as required by local, state, and national authorities.



7. HANDLING AND STORAGE

HANDLING (PERSONNEL):

Avoid contact with eyes and skin. Do not breathe dust. Wash thoroughly after handling. Wear protective clothing and equipment as described in Section 8. Use adequate ventilation. Use good housekeeping to minimize accumulation of dust on equipment and surfaces. Keep away from sources of heat or ignition.

HANDLING (PHYSICAL ASPECTS):

Store in a cool dry dark area. Keep container tightly closed when not in use. Keep away from oxidizing agents.

STORAGE PRECAUTIONS:

Keep away from heat and direct sunlight. Keep container closed to prevent water absorption and contamination. Avoid heating above 240 degrees Celcius (464F).

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

Local exhaust ventilation recommended.

EYE / FACE PROTECTION REQUIREMENTS:

NIOSH approved respirator when TLV is exceeded.

SKIN PROTECTION REQUIREMENTS:

Impervious work gloves.

RESPIRATORY PROTECTION REQUIREMENTS:

When there is potential for airborne exposures in excess of applicable limits, wear NIOSH/MSHA approved respiratory protection.

EXPOSURE GUIDELINES:

No Information Available.

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM:	Powder
COLOR:	Clear
SOLUBILITY IN WATER:	Insoluble
SPECIFIC GRAVITY:	1.25 (Water = 1)

10. STABILITY AND REACTIVITY

STABILITY:

Stable.

POLYMERIZATION:

Product will not undergo polymerization.

INCOMPATIBILITY WITH OTHER MATERIALS:



Avoid strong acids and oxidizing agents.

11. TOXICOLOGICAL INFORMATION

MISCELLANEOUS:

For Polymer: None Listed. RTECS: Not Listed. TSCA Listed. For decomposition product, Ethyl Methacrylate Monomer LC LO Inhalation Rat 8300 ppm/4H. LD 60 Intraperitoneal Mouse 1369 mg/kg. LD 50 Intraperitoneal Rat 1223 mg/kg. LD 50 Oral Mouse 7836 mg/kg. LD 50 Oral Rat 13,486 mg/kg. LD 60 Oral Rabbit 3630 mg/kg. ALD Dermal Rabbit >10,000 mg/kg. LD LO Subcutaneous Rat 25 gm/kg. RTECS Listed. TSCA Listed. EINECS Listed.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL HAZARDS:

Expected to have low toxicity to aquatic organisms.

ENVIRONMENTAL FATE:

Not Biodegradable.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL:

Vacuum or collect in safe dustless manner. Dispose of in accordance with Federal, State and Local regulations.

CONTAINER DISPOSAL:

Reuse of empty drums or containers is not recommended. Employees should be advised of the potential hazards due to residual material associated with empty containers. Dispose of all empty containers properly in accordance with Federal, State and Local regulations.

14. TRANSPORT INFORMATION

PRODUCT LABEL: Impak Powder
D.O.T. HAZARD CLASS: N/A

15. REGULATORY INFORMATION

REGULATORY DISCLOSURES:

This product is not classified under GHS.

EEC Symbols and Indications of Danger:

Irritant (Xi)





S-Phrases:

S22 - Do not breathe dust.

SARA Title III - Section 313

Impak Powder (BLEND) --

RCRA Hazardous Substances

Impak Powder (BLEND) --

16. OTHER INFORMATION

REASON FOR ISSUE:	add current date to revision
PREPARED BY:	John Nicpon
APPROVED BY:	John Nicpon
TITLE:	Quality Manager
APPROVAL DATE:	March 12, 2018
SUPERCEDES DATE:	March 9, 2018
RTN NUMBER:	00000300 (Official Copy)

HMIS Rating:

Health - 1
Flammability - 1
Reactivity - 0

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EMERGENCY OVERVIEW:

WARNING: Combustible dust, may form combustible dust concentrations in air, explosion hazard.

EYE:

Can cause eye irritation.

SKIN:

Can cause skin irritation.

INHALATION:

Can cause respiratory irritation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
METHACRYLATE POLYMER	99.0 %	9003-42-3

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As defined under Sara 311 and 312, this product contains no known hazardous materials.

MISCELLANEOUS:



This product is not under GHS.

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EYE CONTACT FIRST AID:

Immediately flush eyes with plenty of water for at least 15 minutes holding the eyelids apart. Get medical attention if irritation persists.

SKIN CONTACT FIRST AID:

Remove contaminated clothing. Wash affected area with soap and water. Get medical attention if irritation develops. Launder clothing before re-use.

INHALATION FIRST AID:

Remove to fresh air. If breathing is difficult, have qualified personnel give oxygen. Get medical attention immediately.

INGESTION FIRST AID:

If ingested, do not induce vomiting. If product has been swallowed, drink plenty of water or milk immediately. Never give anything by mouth to an unconscious or convulsing person. Get immediate medical attention.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

COC Flash Point: 304 C (579.2 F)
Autoignition Temperature: N/A

FLAMMABLE LIMITS IN AIR

LEL: N/A
UEL: N/A

EXTINGUISHING MEDIA:

Water fog, Carbon Dioxide and dry chemical.

FIRE & EXPLOSION HAZARDS:

Firefighters should wear self-contained breathing apparatus.

FIRE FIGHTING INSTRUCTIONS:

Do not use a water stream. Water stream can disperse dust in air producing a fire hazard and possible explosion hazard if exposed to ignition source. Use water to cool fire exposed containers.

6. ACCIDENTAL RELEASE MEASURES

INITIAL CONTAINMENT:

Sweep up to avoid slipping. Keep airborne particles at a minimum.

MISCELLANEOUS:

Do not allow spills to enter sewers or waterways. Report releases as required by local, state, and national authorities.



7. HANDLING AND STORAGE

HANDLING (PERSONNEL):

Avoid contact with eyes and skin. Do not breathe dust. Wash thoroughly after handling. Wear protective clothing and equipment as described in Section 8. Use adequate ventilation. Use good housekeeping to minimize accumulation of dust on equipment and surfaces. Keep away from sources of heat or ignition.

HANDLING (PHYSICAL ASPECTS):

Store in a cool dry dark area. Keep container tightly closed when not in use. Keep away from oxidizing agents.

STORAGE PRECAUTIONS:

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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

Local exhaust ventilation recommended.

EYE / FACE PROTECTION REQUIREMENTS:

NIOSH approved respirator when TLV is exceeded.

SKIN PROTECTION REQUIREMENTS:

Impervious work gloves.

RESPIRATORY PROTECTION REQUIREMENTS:

When there is potential for airborne exposures in excess of applicable limits, wear NIOSH/MSHA approved respiratory protection.

EXPOSURE GUIDELINES:

No Information Available.

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM:	Powder
COLOR:	Clear
SOLUBILITY IN WATER:	Insoluble
SPECIFIC GRAVITY:	1.25 (Water = 1)

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WASTE DISPOSAL:

Vacuum or collect in safe dustless manner. Dispose of in accordance with Federal, State and Local regulations.

CONTAINER DISPOSAL:

Reuse of empty drums or containers is not recommended. Employees should be advised of the potential hazards due to residual material associated with empty containers. Dispose of all empty containers properly in accordance with Federal, State and Local regulations.

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D.O.T. HAZARD CLASS: N/A

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Irritant (Xi)





S-Phrases:

S22 - Do not breathe dust.

SARA Title III - Section 313

Impak Powder (BLEND) --

RCRA Hazardous Substances

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