

RT103 CERAMIC CRUCIBLE with LINING IN VITRIFIED CARBON for TIM 500 Plus / EC1/2



Product group

Casting accessories

Main features

- ⇒ Standard mixture ceramic crucible with lining in vitrified carbon avoiding any possible contamination
- ⇒ Suitable for the melting of palladium alloys and any other alloy with high gold content
- ⇒ Its good flowability, the excellent thermic resistance and the absolute absence of porosity make this crucible ideal for any kind of melting procedure
- ⇒ Possibility to heat the empty crucible up to the final temperature, thus avoiding the precious alloys to be attacked by the induction

Chemical composition

SiO2 – Al2O3 - H2O and 100% synthetic graphite

Type

"Glass-shape" with Ø 38 mm support collar

Colour

Outside shell in light yellow, nearly white and lining in black

Inside useful volume

10 cubic cm, multiply for the alloy specific weight to determine the maximum quantity to be melt.

Pre-heating

NO

Max temperature

2000°C

No. of castings

50 approx.

Cautions and warnings

Vitrification is not necessary

Before starting the melting process, always check general conditions of the crucible above all if there is evidence of cracks or fissures.

Melting residuals and slags must be removed when cold.

Introduce gently the metal to be melted.

For the cooling, never lay the hot crucible on a metallic surface at consistent lower temperature; a refractory tile will be much more suited to the purpose. Ideal conditions are in environment without oxygen.

Risks

NONE

Sales package

1 piece